

Work Order ID 51441

August 24, 2009 1:22:06 PM



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Item ID: D2478

Accept



Setup Start



Revision ID: A

Stop



Item Name: Heli-Access Handle

Start Date: 8/26/09 Start Qty: 10.00



Cust Item ID:

Required Date: 8/31/09 Req'd Qty: 10.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2478	Rev A								
100	BAND SAW	0.00							
	Bandsaw								
Jeaspa Bandsaw	Memo	0.00							
	Cut as per Template DT8331 (DT 2478 CT)								
			EL	9-8-25					
110	NC BRAKE	0.00							
	Brake NC								
Brake NC	Memo	0.00							
	Bend as per Template DT8332 (DT 2478 BT) Trim as per Template DT8333 (DT 2480 CJ) Debur								
			EL	9-8-25					
120	QC5- Inspect part completeness to step on W/O	0.00							
	QC								
Quality Control	Memo	0.00							
			2) 8/26/09/25						

X10

X10

X10

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 Packaging	Identify as per dwg & Stock Location <i>cut</i>	0.00							
Packaging	Memo	0.00							
140 QC	QC21- Final Inspection - Work Order Release	0.00							
Quality Control	Memo	0.00							

9/8/25 10x SP

09/08/26

BT 09-8-26

Picklist Print

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Work Order ID: 51441



Parent Item: D2478RevA



Parent Item Name: Heli-Access Handle

Start Date: 8/26/09

Required Date: 8/31/09

Comments:

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304TR0.750W.049		Purchased	No			100	f	262.0510	31.5789			



304 RD Tube .750 x .049W



<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	262.0510026	
107518	7.27	
108498	0	
109314	8.5	
110113	0.73	
110271	0.03	
111096	9	
111457	11.43	
111619	13.2700026	
112187	211.821	

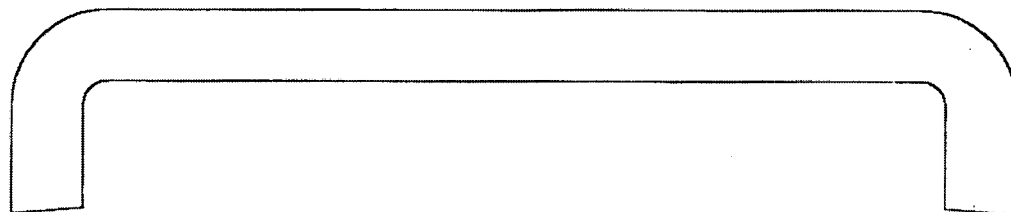
321 EL P-8-25



DESIGN B WILLIAMS	DRAWN BY MIKE M	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>BW</i>	DRAWING NO. D2478	REV. A SHEET 1 OF 1
DATE 96:05:14		TITLE HELI-ACCESS HANDLE	SCALE 1:1

51441

RELEASED
96/10/02 DS



CUT PER TEMPLATE DT 2478 CT
BEND PER TEMPLATE DT 2478 BT
TRIM PER TEMPLATE DT 2480 CJ

MATERIAL: 304/316 SS 0.75 OD 0.049 WALL